

BendPak Technical Service Bulletin

Power Unit Mounting Adapter, Flat

BendPak TSB 204-052026

Overview

This Technical Service Bulletin describes the installation of a power unit mounting adapter used on certain BendPak lifts.

Tools Required: Open End Wrenches

Supplies Required:

Item	Description	P/N	Qty.	Notes
A	Vibration Dampener	Varies	1	Located in the Lift parts box.
B	Power Unit Mounting Adapter, Flat	REF.	1	Located in the power unit box
C	M8 Lock Washer	5545202	4	Located in Lift parts bag
D	M8 x 30 Hex Head Bolt	5530050	4	Located in Lift parts bag
D	M8 x 30 Hex Head Bolt	5530050	4	Located in power unit box
E	M8 x Ø16 Flat Washer	5545012	4	Located in power unit box
F	M8 Hex Nut	5535001	4	Located in power unit box
G	Power Unit	Varies	1	Located in power unit box

Personal Protective Equipment (PPE)

Always wear appropriate PPE when working on this lift, including:

- Leather gloves
- Nitrile or neoprene gloves when handling hydraulic fluid
- Safety glasses
- Steel-toed boots

 **WARNING** **California Proposition 65.** This product can expose you to chemicals including styrene and vinyl chloride which are on the list of over 900 chemicals identified by the State of California to cause cancer, birth defects, or reproductive harm.

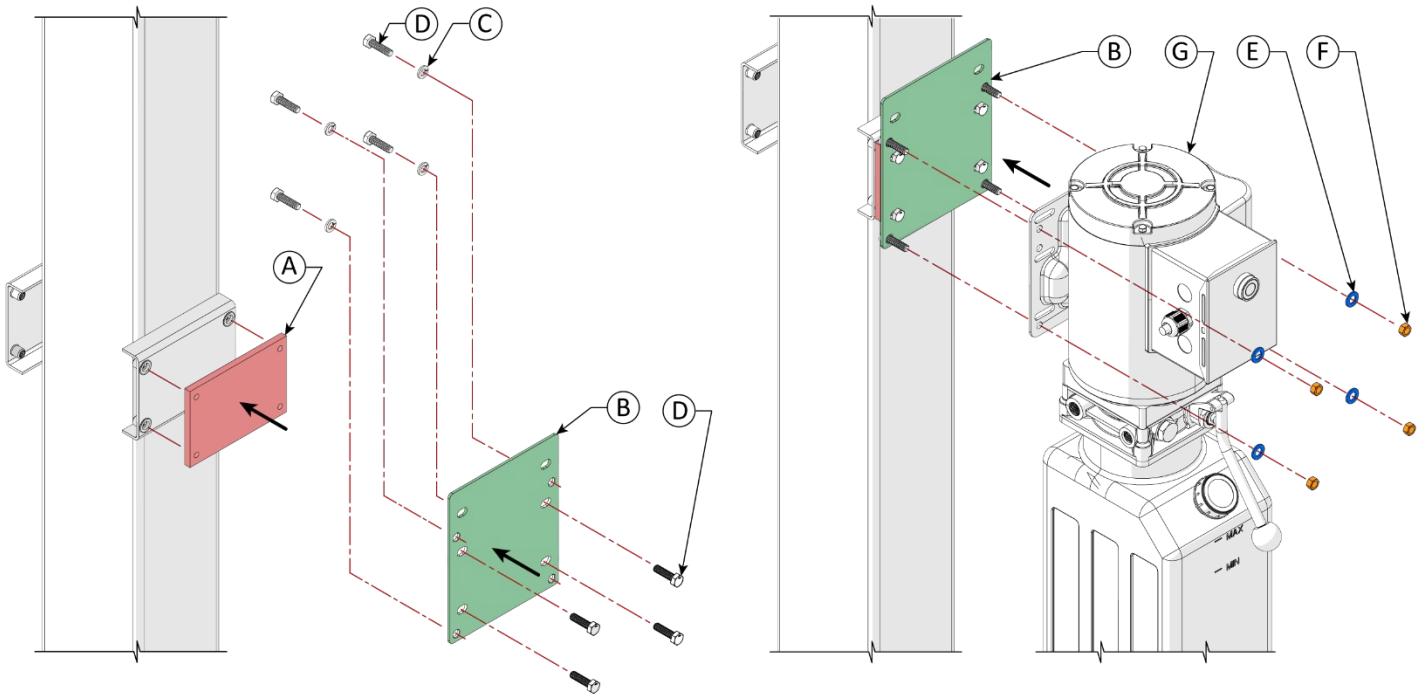
ALWAYS use this product in accordance with BendPak's instructions. For more information go to [The Proposition 65 List - OEHHA](#)

 **WARNING** Power units are heavy. Two person lifting with a capable assistant is strongly recommended to avoid injury from lifting, positioning and installing the power unit.

Power Unit Mounting Bracket Installation

This procedure is intended to replace the power unit mounting procedure in the installation and operation manual for the Lift.

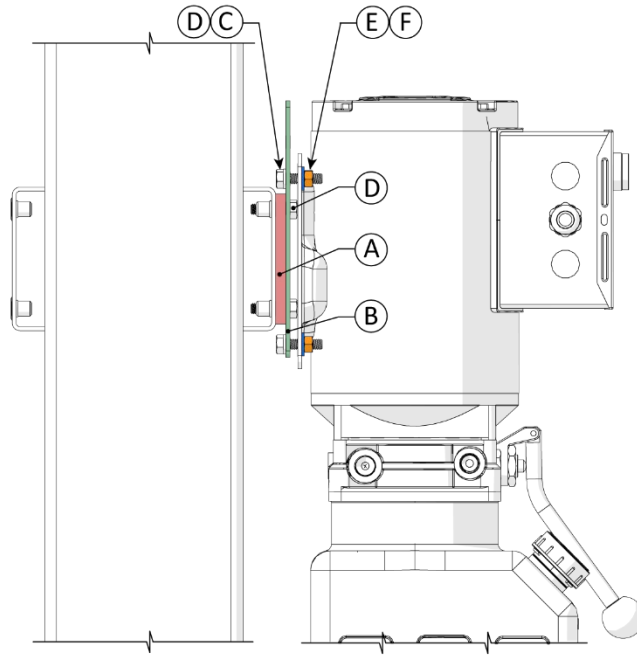
1. Read this entire procedure before beginning.
2. Gather all required tools and supplies.
3. Ensure the Lift is safe in all respects before beginning work.
4. Retrieve the vibration dampener (Item A) from the lift parts box.
5. Retrieve four M8 hex head bolts (Item D) and four M8 lock washers (Item C) from the lift parts bag.
6. Retrieve the power unit mounting adapter bracket, flat (Item B) from the power unit box.
7. Insert four M8 hex head bolts and lock washers (Items D and C) loosely into the adapter bracket (Item B).
8. Install the vibration dampener and adapter bracket onto the power-side lift post. Secure using four M8 hex head bolts (Item D). Refer to the illustration below.



9. Retrieve four flat washers and hex nuts (Items E and F) from the power unit box.
10. With assistance, position the power unit onto the adapter bracket and secure it using the provided fasteners. Refer to the illustration above and on the next page.

⚠ WARNING Use two-person lifting techniques or a suitable handling device; do not support the power unit by its fasteners until fully installed.

11. Verify that all fasteners are fully tightened and secure.
12. Continue with the remainder of the Lift installation procedures found in the installation and operation manual for the Lift.



BendPak Technical Support

If you experience difficulty installing the power unit, contact BendPak Technical Support:

- **Web:** <https://www.bendpak.com/support/warranty/>
- **Email:** support@bendpak.com
- **Phone: (800) 253-2363**
Follow the prompts to reach Service. Online chat is also available.